

PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference 1922WO/JR/TK	FOR FURTHER ACTION		See Form PCT/IPEA/416
International application No. PCT/FI2004/050147	International filing date (day/month/year) 12.10.2004	Priority date (day/month/year) 20.10.2003	
International Patent Classification (IPC) or national classification and IPC F16F7/104			
Applicant WÄRTSILÄ FINLAND OY et al.			

<ol style="list-style-type: none"> This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. This REPORT consists of a total of 4 sheets, including this cover sheet. This report is also accompanied by ANNEXES, comprising: <ol style="list-style-type: none"> <input checked="" type="checkbox"/> <i>(sent to the applicant and to the International Bureau)</i> a total of 10 sheets, as follows: <ul style="list-style-type: none"> <input checked="" type="checkbox"/> sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions). <input type="checkbox"/> sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box. <input type="checkbox"/> <i>(sent to the International Bureau only)</i> a total of (indicate type and number of electronic carrier(s)) , containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).

<ol style="list-style-type: none"> This report contains indications relating to the following items: <ul style="list-style-type: none"> <input checked="" type="checkbox"/> Box No. I Basis of the opinion <input type="checkbox"/> Box No. II Priority <input type="checkbox"/> Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability <input type="checkbox"/> Box No. IV Lack of unity of invention <input checked="" type="checkbox"/> Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement <input type="checkbox"/> Box No. VI Certain documents cited <input type="checkbox"/> Box No. VII Certain defects in the international application <input type="checkbox"/> Box No. VIII Certain observations on the international application
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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/FI2004/050147

Box No. I Basis of the report

1. With regard to the **language**, this report is based on the international application in the language in which it was filed, unless otherwise indicated under this item.
 - This report is based on translations from the original language into the following language, which is the language of a translation furnished for the purposes of:
 - international search (under Rules 12.3 and 23.1(b))
 - publication of the international application (under Rule 12.4)
 - international preliminary examination (under Rules 55.2 and/or 55.3)
 2. With regard to the **elements*** of the international application, this report is based on (*replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report*):

Description, Pages

1-8 filed with telefax on 13.02.2006

Claims, Numbers

1-9 filed with telefax on 13.02.2006

Drawings, Sheets

1/3-3/3 as published

- a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing

3. The amendments have resulted in the cancellation of:
 the description, pages
 the claims, Nos.
 the drawings; sheets/figs
 the sequence listing (*specify*):
 any table(s) related to sequence listing (*specify*):

4. This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).
 the description, pages
 the claims, Nos.
 the drawings, sheets/figs
 the sequence listing (*specify*):
 any table(s) related to sequence listing (*specify*):

* If item 4 applies, some or all of these sheets may be marked "superseded."

**INTERNATIONAL PRELIMINARY REPORT
ON PATENTABILITY**

International application No.
PCT/FI2004/050147

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)	Yes:	Claims	1-9
	No:	Claims	
Inventive step (IS)	Yes:	Claims	1-9
	No:	Claims	
Industrial applicability (IA)	Yes:	Claims	1-9
	No:	Claims	

2. Citations and explanations (Rule 70.7):

see separate sheet

**INTERNATIONAL PRELIMINARY
REPORT ON PATENTABILITY
(SEPARATE SHEET)**

International application No.

PCT/FI2004/050147

Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Reference is made to the following document:

D1: US-B- 6,443,273

The document D1 is regarded as being the closest prior art to the subject-matter of claim 1, and shows (the references in parentheses applying to this document):

A vibration damper (10), comprising a body part (3), via which the damper can be fastened to the object to be damped, an oscillating piece (20) movably arranged in a space of the body part (3) and fastened by at least one spring (32) to the body part, the oscillating piece (20) consisting of more than one part (20, 22, 24) removably fastened to each other.

The subject-matter of claim 1 differs from this known damper in that a guide shaft (13) for guiding the oscillating piece (20) is arranged in the space (19) of the body part, the guide shaft comprising a space (15) and openings (16, 17) arranged in the wall of the guide shaft for forming a flow connection between the space (15) of the guide shaft and both sides of the oscillating piece (20).

The subject-matter of claim 1 is therefore new (Article 33(2) PCT).

The problem to be solved by the present invention may be regarded as to enable the guiding and damping of the damper mass with one and the same part.

The solution to this problem proposed in claim 1 of the present application is considered as involving an inventive step (Article 33(3) PCT) for the following reasons:

None of the prior art documents at hand shows a guide shaft for guiding an oscillating mass provided with a fluid flow connection for damping the mass.

Claims 2-9 are dependent on claim 1 and as such also meet the requirements of the PCT with respect to novelty and inventive step.

VIBRATION DAMPER, A METHOD OF PRODUCING A VIBRATION DAMPER AND A DAMPENING ARRANGEMENT FOR DAMPENING THE VIBRATIONS OF AN ENGINE

5 The present invention relates to a vibration damper according to the preamble of claim 1, the damper comprising a body part, by means of which the damper can be fastened to the object to be damped, an oscillating piece movably arranged in the space of the body part, the oscillating piece being connected to the body part by at least one spring.

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The invention further relates to a piston engine.

15 The vibration of a piston engine is known as such, and in order to reduce it, there can be noted vibration forms of which both the engine and the auxiliaries attached in connection therewith, such as a compressor or compressors, are part of. In this case it is a matter of a global vibration form, i.e. the engine and its subconstruction/s together form a vibration system. The engine can also include local vibration of a certain auxiliary, whereby the dynamic properties of the auxiliary are determining as far as the vibration is concerned.

20 Control of local vibrations is usually easier than control of global vibrations of the whole construction. In local vibration the rigidity, fastening, mass etc. can be modified more easily. In the control of the global vibration of the engine, however, the need for modification can be directed at the engine itself, whereby it may be required to increase the rigidity of the cylinder block etc. This is, naturally, impossible, in case there is a desire to use standard engine components. The viewpoint of costs must also be considered when looking for new solutions.

25 30 In all types of vibration, the mass and gas forces of the engine act as the stimuli of the engine. A special difficulty in vibration dampening of engines is that the vibration properties of engines of different sizes (number of cylinders, cylinder diameter

etc.) differ from each other. Further, the engine running speed also has an effect on the vibration.

In order to dampen the vibrations, US patent 5,816,373, for example, discloses a
5 solution, in which an oscillating piece is arranged between springs in a space containing compressible gas. Because the operation of the damper depends on, among others, the mass of the oscillating piece and its dimensions (throttling), the properties of the gas and the properties of the springs, such a solution will always have to be dimensioned and produced individually for dampening a vibration of a
10 certain frequency.

US 6,443,273 discloses a vibration cancellation device in which an oscillating piece is movably arranged in a space of a body part of the device and fastened by springs to the body part.

15 The aim of the present invention is to produce a vibration damper minimizing the problems associated with prior art. Another aim of the invention is to produce a vibration damper the dampening properties of which can easily be changed even after the manufacture.

20 The aims of the invention are mainly achieved as disclosed in the appended claims 1 and 9 and more closely explained in other claims. In more detail, the basic idea of the invention is that the oscillating piece consists of more than one part, removably fastened to each other. Thus, the oscillating piece can be assembled so as to
25 have a desired mass by using certain components having a standard shape.

Preferably the oscillating piece comprises two end pieces and a number of intermediate pieces arranged between the end pieces. In various applications the end pieces are preferably always similar and the final total mass of the oscillating piece
30 is determined by the choice of the intermediate pieces. Preferably the intermediate pieces comprise adjustment discs and/or support sleeves, the length of which in each case depends on the amount of adjustment discs. The oscillating piece is es-

sentially cylindrical in shape and it comprises a through-hole parallel with the longitudinal axis thereof for supporting it to the housing construction. The outer circumference of the oscillating piece is located a small distance away from the body part.

- 5 The oscillating piece is essentially cylindrical in shape and it comprises a through hole parallel with the longitudinal axis thereof for supporting the oscillating piece to the body part. Additionally, bearing means for the oscillating piece have been arranged in connection with the end pieces.
- 10 The body part of the oscillating piece comprises a cylindrical space limited by the first and second end walls. The guide shaft of the oscillating piece is located on the place of the center axis of the cylindrical space, the guide shaft extending from the first end wall to the second end wall. The guide shaft comprises a space extending essentially the whole length of the guide shaft. Adjacent the opposite ends of the
- 15 space are openings forming a flow connection between the space of the guide shaft and the space of the body part on different sides of the oscillating piece. This kind of construction enables the movement of the oscillating piece to cause a flow of dampening medium via the space of the guide shaft into the space of the body part on different sides of the oscillating piece according to its movement and position.
- 20

The flow of the dampening medium can be effected on, because in connection with the space of the guide shaft there are means for adjusting the flow connection between the space of the guide shaft and the space of the body part.

- 25
- The oscillating piece is arranged to be supported to the first and second end walls by springs.

- In a method according to the invention for producing a vibration damper, in which
- 30
- method an oscillating piece is arranged in the space of the body part by means of at least one spring, the oscillating piece is formed by joining a number of pieces to each other.

In an arrangement according to the invention for dampening the vibration of an engine comprising at least one auxiliary, in which arrangement the said at least one auxiliary is rigidly attached to the said engine, a vibration damper has been arranged in connection with the said at least one auxiliary. Preferably the dampening arrangement comprises means for controlling the temperature, the means being connected to the medium circulation of the engine.

In the following the invention is described by way of example and with reference to the appended schematic drawings, of which

- figure 1 is an illustration of a vibration damper in connection with an engine,
- figure 2 illustrates an embodiment of the vibration damper according to the invention,
- figure 3 illustrates section A-A of figure 1, and
- figure 4 illustrates another embodiment according to the invention.

Figure 1 is a schematic illustration of a piston engine 1 comprising a turbocharger 2. According to the invention a vibration damper 3 has been arranged in connection with the turbocharger of the engine 1. It is rigidly attached to the turbocharger 2 or its support structure. This means that no essentially flexible special spacer is used in connection with the attachment. The vibration levels of both the engine and the turbocharger can be reduced on the desired frequency range by means of the vibration damper. In order to keep the operation of the vibration damper stable as far as temperature is concerned, it is provided with temperature control means 4, 5, 6. The temperature control means can be implemented by providing the actual damper 3 with a shell construction 6 being in connection to the medium circulation, such as lubrication and cooling system, of the engine via channels 4. In some cases the damper can also be provided with a fan 5, by means of which the cooling can be accomplished.

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Figures 2 and 3 show the vibration damper 3 of figure 1 in more detail. The damper comprises a body part, into which a closed space 19 has been arranged by means

- of first 11 and second 12 end walls. The cross-section of the space 19 and the body part is preferably round. The end walls are fastened to the body part in a suitable way, such as bolting (not shown in figures) and so that the mating surface is tight. A guide shaft 13 is arranged in the space 19 inside the damper 3, on the center axis thereof, the guide shaft extending essentially from the first end wall 11 to the second end wall. An oscillating piece 20, i.e. a piston, has been arranged on the guide shaft movably along its longitudinal axis, the oscillating piece comprising a through hole 20.1 parallel with its longitudinal axis, by means of which the oscillating piece is fitted on the guide shaft. The guide shaft is arranged on the center line of the body part of the damper. A fastening flange 14 supporting the guide shaft to the end wall is arranged in the end of the guide shaft 13 adjacent the second end wall. The guide shaft and the fastening flange 14 are arranged in a recess provided in the end wall.
- 15 A space 15 has been arranged in the guide shaft, the space extending from one end of the guide shaft almost through it. Preferably the space is made by boring. Additionally, openings 16, 17 have been arranged in the wall 13 of the guide shaft, by means of which a flow connection is formed between the space 15 of the guide shaft and both sides of the oscillating piece of the space 19 of the body part. Thus, 20 as the oscillating piece moves, dampening medium can flow from one side of the oscillating piece to other side thereof. The other end of the guide shaft is provided with an adjustment screw or needle 18, which is arranged together with the flow opening 17 so that the flow opening 17 can be blocked, i.e. throttled, by means of the adjustment screw or needle 18. By means of this arrangement it is possible to effect the flow of dampening medium in the space 19 as the oscillating piece moves and thereby to effect the dampening properties of the vibration. The dampening medium is chosen according to the dampening effect needed in each case, it can be a suitable gas or liquid, such as oil.
- 25 30 In the shell construction 6 a second outer shell 10.1 has been arranged in connection with the outer surface of the body part 10, the shell 10.1 forming a space for the cooling medium in the body part 10. There are also connection conduits 10.2,

10,3 provided in connection with the outer shell for directing cooling medium into the space and away from there. These allow the use of cooling medium for controlling the temperature of the body part and the whole of the damper and maintaining it at the desired level. The temperature has an effect on the operation of the apparatus by having an effect on the viscosity of the dampening means.

The oscillating piece 20 is supported by a spring system comprising at least one spring 29 to the first and second end walls either directly or via the collar part 13.1 of the guide shaft and the fastening flange 14, as shown in figure 2. Here, the 10 spring system comprises a number of separate springs on both sides of the oscillating piece. According to the invention the oscillating piece is formed by a number of parts, improving the possibilities of tuning the vibration damper.

The oscillating piece 20 comprises a body part 21 and a cover part 22. A bearing arrangement 23, 24 between the oscillating piece and the guide shaft 13 has been provided in connection with the above-mentioned parts so that both the body part 21 and the cover part comprise the bearing arrangement 23, 24. A number of intermediate parts 25, i.e adjustment discs 25.1 - 25.3 are provided between the body part and the cover part, by means of which the mass of the oscillating piece can 20 be influenced. The intermediate parts are located between the body part 21 and the cover part 22 and in the embodiment shown in figure 2 they are all fastened by means of threaded bars 26 and nuts 27 to form an assembly. Here, a certain space, i.e. a longitudinal distance, remains between the body part 21 and the cover part 22, and if the desired total mass does not necessitate the use of intermediate 25 pieces in such an amount that the whole available space is filled, a support sleeve 25.4 is used in connection with the threaded bar. This accomplishes, among others, the advantage that a mass necessary for tuning of the damper in each case can be arranged in the space between the body and cover parts produced in standard sizes. The mass of the oscillating piece can be varied by arranging a different 30 number of intermediate pieces. It is also possible to produce the intermediate pieces from materials having different densities. Thus the mass of the oscillating piece can be varied without changing its external dimensions, whereby it is possible to

standardize the physical dimensioning. It is, however, important that all parts of the oscillating piece are immovable in relation to each other. The shape of the body part 21, cover part 22 and the intermediate parts 25 can differ from those shown in the figures; it is however, essential that they are rotationally symmetrical in shape
5 and their center of mass is on the center shaft.

Flow paths 28 can be arranged in the oscillating piece for the dampening medium filling the space 19, whereby the movement of the oscillating piece can cause it to flow along the flow path. The dampening medium can correspondingly flow via the
10 flow openings 16 and 17 and the space 19. The flow via this path, along with the dampening effect of the oscillating piece, can be adjusted by changing the position of the adjustment screw or needle 18.

Figure 4 shows another embodiment of the vibration damper according to the invention. It corresponds in structure to that shown in figure 2, and in the following, reference is generally made only to the features differing from those of figure 2. Here, the body part 10 is provided with an area 10.4 having a smaller diameter, the area forming an upper and a lower (in the figure) shoulder 10.5, 10.6. Here, two superimposed rings 30, 31 are arranged against the shoulders, the fastening of the
20 rings being secured by sleeves 32. The rings extend in the space 19 towards the centre so that there's only a small clearance between them and the oscillating piece 20. The clearance acts as a flow path and a throttling point for the dampening medium. On the other hand, a clearance defined by about the rings 30, 31 remains between the oscillating piece and the body part 10. A projection ring 21.2 is arranged on the outer circumference of the oscillating piece, extending around it, in
25 the area in the direction of the longitudinal axis between the rings, the projection ring being formed to a shell 21.1 separate from the body part 21 of the oscillating piece. The shell and the body part can be an integral piece as well, as shown in figure 2. The projection ring 21.2 on its part functions as a throttling point of the
30 dampening medium and has an effect on the tuning of the vibration dampening of the apparatus.

In order to dampen the movement of the oscillating piece the rings 30, 31 are provided with through-holes 33 along the circumference thereof, the size and location which can be used to influence the flow, i.e. throttling, of the medium. The openings of the superimposed rings can be of different sizes and partly overlapping,
5 which improves the adjustability of the throttling. The position of the openings 33 can be moved by rotating the rings in relation to the center axis to a suitable position in relation to each other.

During operation, the oscillating piece of the damper produces a reaction force as it
10 oscillates back and forth on the guide shaft in the space 19. The magnitude, frequency and phase angle of the reaction force can be effected on by changing the mass of the oscillating piece, by changing the spring constant of the spring system and by the dampening medium filling the space 19 and the flow thereof. The vibration damper transforms vibration energy into heat, formed as the dampening medium flows in narrow throttling points from one space to another forced by the vibrating piston.
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The invention is not limited to the embodiments described here, but a number of modifications thereof can be conceived of within the scope of the appended claims.

CLAIMS:

1. A vibration damper (3), comprising a body part (10), via which the damper can be fastened to the object to be damped, an oscillating piece (20) movably arranged in a space (19) of the body part (10) and fastened by at least one spring (29) to the body part, the oscillating piece (20) consists of more than one part (21, 22, 23, 24, 25, 26, 27) removably fastened to each other, characterized in that a guide shaft (13) for guiding the oscillating piece (20) is arranged in the space (19) of the body part, the guide shaft comprising a space (15) and openings (16, 17) arranged in the wall of the guide shaft for forming a flow connection between the space (15) of the guide shaft and both sides of the oscillating piece (20).
5
10
2. A damper according to claim 1, characterized in that the oscillating piece (20) comprises two end pieces and a number of intermediate pieces (25) arranged between the end pieces.
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3. A damper according to claim 1 or 2, characterized in that the oscillating piece (20) is essentially cylindrical in form and it comprises a through-hole (20.1) parallel with its longitudinal axis.
20
4. A damper according to claim 1, characterized in that the body part (10) comprises a cylindrical space (19), limited by the first (11) and the second (12) end wall and with a guide shaft (13) for oscillating piece being arranged along the center axis of the cylindrical space, the guide shaft comprising a space (15) and openings (16, 17) adjacent the opposite ends thereof for forming a flow connection between the space of the guide shaft (15) and the space of the body part (19).
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5. A damper according to claim 4, characterized in that means (18) for adjusting the flow connection between the space (15) of the guide shaft and the space of the body part (19) are provided in connection with the space (15) of the guide shaft.
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6. A damper according to claim 2, characterized in that bearing means (23, 24) for the oscillating piece have been arranged in connection with the end pieces (21, 22).
- 5 7. A damper according to claim 4, characterized in that the oscillating piece is arranged to be supported by the first (11) and the second (12) end wall by means of springs (29).
- 10 8. A damper according to claim 2, characterized in that the intermediate pieces comprise adjusting discs (25.1, 25.2, 25.3) and support sleeves (25.4).
9. A piston engine, characterized by a vibration damper (3) as defined by any of claims 1 to 8.

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